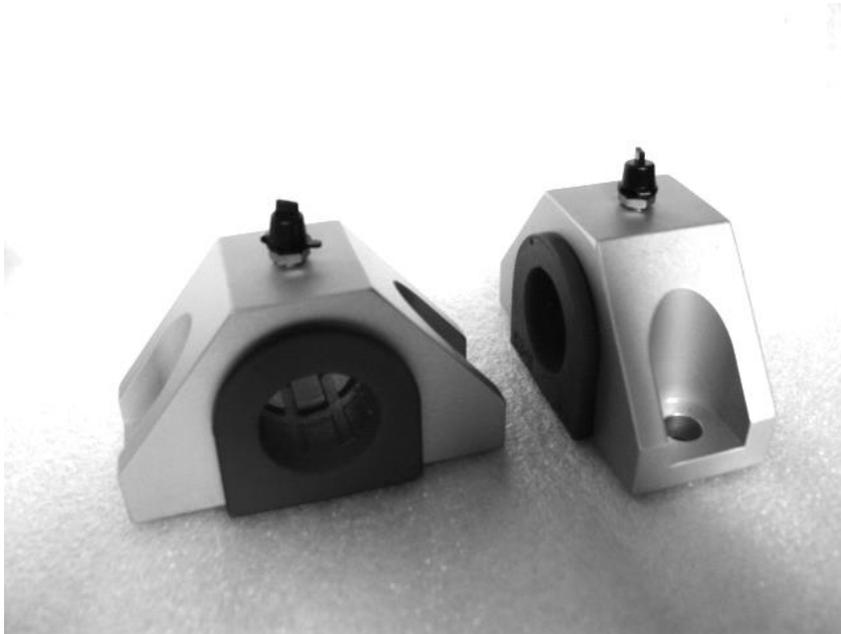


IPS175/176 Installation instructions for Billet Viper Front & Rear Sway Bar Caps & Polyurethane Bushings



WARNING

Modification of your vehicle with the parts identified above may alter its stock performance; the buyer hereby expressly assumes all risks associated with any such modification.

DISCLAIMER OF WARRANTY

Seller disclaims any warranty express or implied with respect to the parts sold hereby whether as to merchantability, fitness for particular purpose, or any other matter. IPSCO assumes no liability expressed or implied for the improper installation or use of this product or its components. IPSCO is NOT responsible for any damage, consequential or otherwise for equipment failure after installation.

1. Using a 15mm socket, remove the (2) bolts from each of the two factory Sway bar caps.
2. Remove the steel cap strap from the rubber bushing by pulling straight down on the strap.
3. Now remove the two factory rubber bushings from the sway bar by pulling down a little on the bar and walking the rubber bushing off the bar.
4. The new Polyurethane Bushings have a thin cut in one side of the bushing, by spreading the bushing apart, walk it on to the bar for both bushings. It will help if you pull down on the sway bar a little to gain room between the bar and the frame.
5. Next install the new billet sway bar caps over the two bushings by sliding the cap over the bushing.
6. Apply a small amount of red Loctite to the (4) new M10-1.5X30 Socket head cap screws supplied in the kit. Place one harden washer supplied on each of the 4 screws and using a 3/8" or 8mm Hex bit start all four screws 3 to 4 turns, do not tighten yet. You may find a ball style hex key works best as some of the bolts can't be reached straight on.
7. Now tighten the four screws installed in step 6 and torque to 50ft/lbs.
8. Remove the two protective caps from the grease fittings on the top of the cap. Using a grease gun apply 3 to 4 pumps of grease to each grease fitting. Wipe off any extra grease and re-install the two protective caps onto the fittings on the top of the caps.

